





## 100 Series Breakaway **Servicing Instructions**

### **Service Kit Parts**

BC104-4NTSN BC104-4NTBN

2 x Poppet

2 x Spring



1 x O-ring



1 x Backup O-ring



**BC104-4NTSN-2 BC104-4NTBN-2** 

2 x Poppet



1 x Backup O-ring



1 x Vent Circlip

1 x O-ring



2 x Spring

1 x Vent O-ring





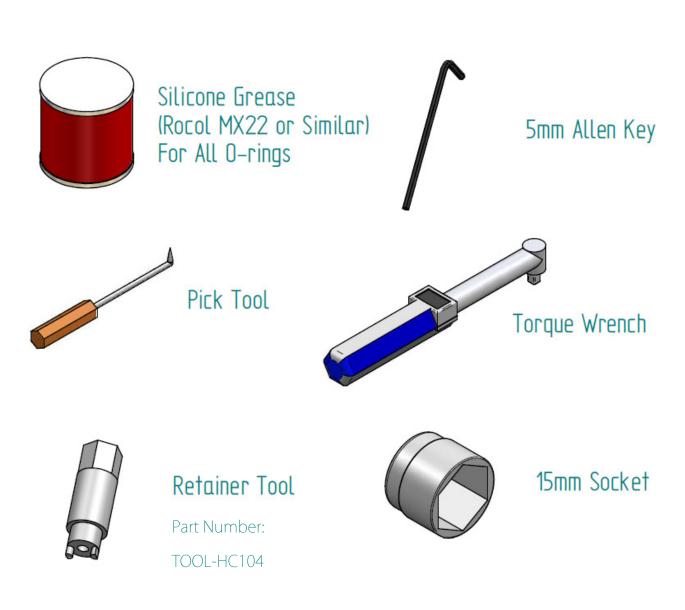
The Complete Oasis Seal Kit must be used

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## **Tools Required**





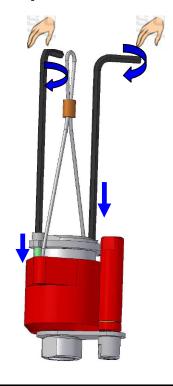


## **Disassembly**

## **Manufacturing & Precision Engineers**

#### 1. Remove Male Part

A. Fully screw the assembly tool. B. Pull out the center. C.

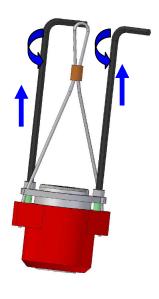




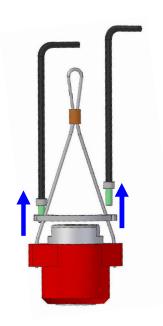


#### 2. Remove the assembly tool.

A.



В.





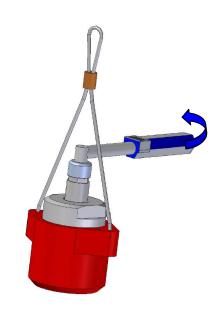
## **Disassembly**

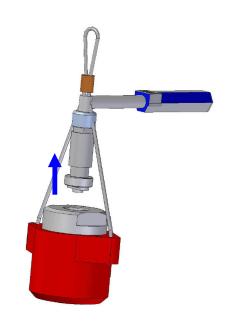
### **Manufacturing & Precision Engineers**

#### 3. Remove Body Poppet Retainer

- A. Insert retainer tool.
- **B.** Undo the poppet retainer.
- C.

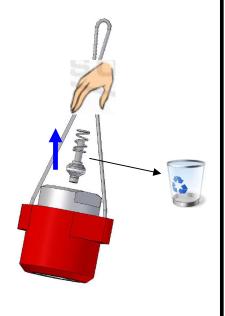




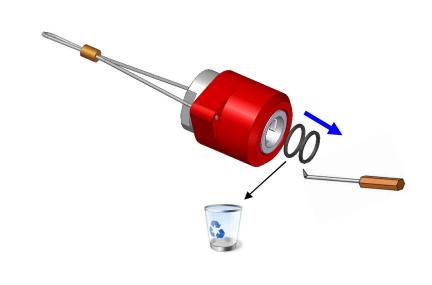


#### 4. Discard spring & poppet.

A.



### 5. Discard O-rings.

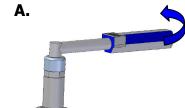


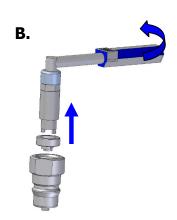


## **Disassembly**

## **Manufacturing & Precision Engineers**

#### 6. Disassemble Male Part



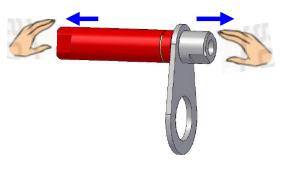


C. Discard spring & poppet

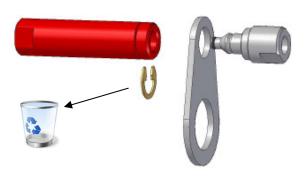


#### 7. Disassemble vent line breakaway.

#### A. Pull apart

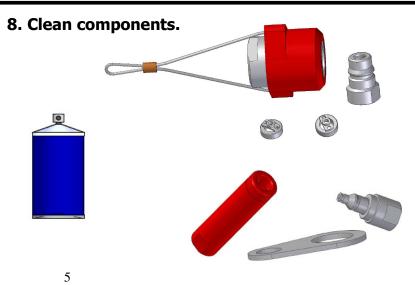


#### **B.** Discard circlip



#### C. Discard O-ring





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## **Assembly**

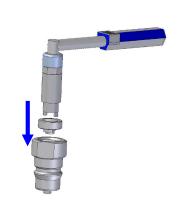
## **Manufacturing & Precision Engineers**

#### 1. Assemble Male Component

A. Insert new poppet and spring.



**B.** Screw poppet retainer.

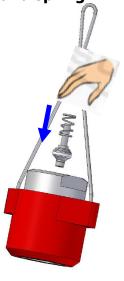


C. Torque to 20Nm.

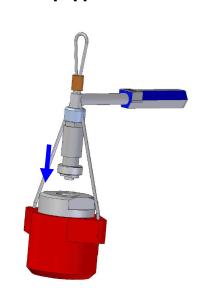


#### 2. Assemble Body Poppet

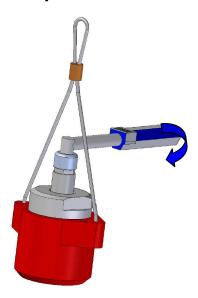
A. Insert new poppet and spring.



**B.** Screw in poppet retainer.



C. Torque to 20Nm.

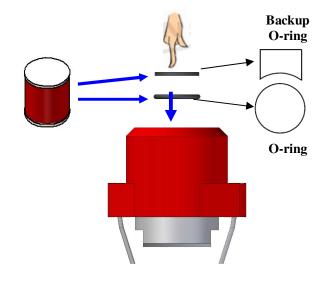




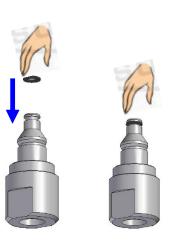
# **Assembly Vent Line**

### **Manufacturing & Precision Engineers**

#### 3. Install new O-rings.



### 4. Place O-ring



#### 5. Assemble vent line

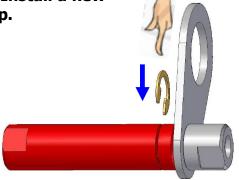
A.











D.



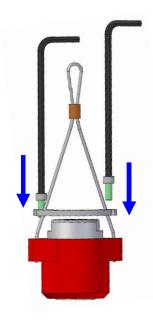


## **Assembly**

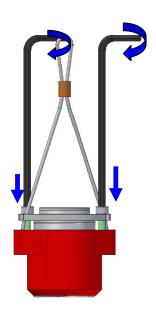
### **Manufacturing & Precision Engineers**

### 6. Screw in the assembly tool.

A.



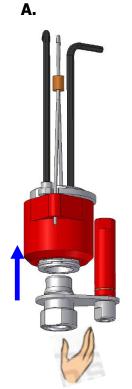
В.

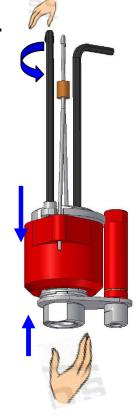


C.

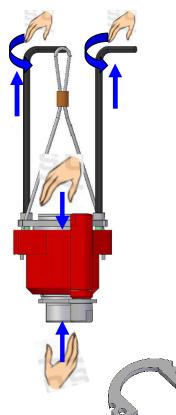


#### 7. Insert the male part and remove the assembly tool.

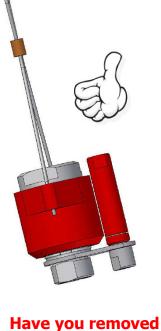




C.



D. Done



the assembly tool?

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